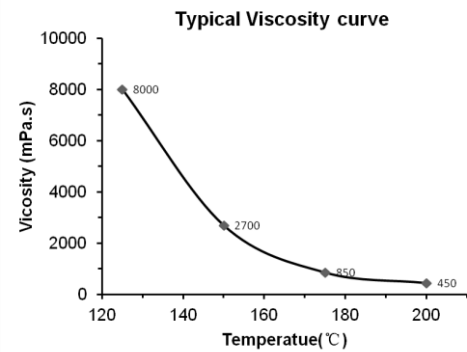


TEHNICAL DATA SHEET

MIF-4227L is a construction adhesive designed for sanitary napkins and baby diapers. With light color, low odor, excellent bonding strength, great spraying performance and great resistance to ageing, MIF-4227L is widely suitable for different hot-melted equipments and applicable to different types of substrates.

Technical Data

Composition:	Synthetic Resins
Appearance :	Opaque light yellow block solid
Toxicity :	none
R&B softening point:	approx. 90°C
Brookfield viscosity :	125°C-----about 8000 mps 150°C-----about 2700 mps 175°C-----about 850 mps 200°C-----about 450 mps
Density:	0.98 g /cm ³



Application Instructions

Its adhesion performance will be affected by substrates, release paper and application environment, so trial run is necessary to determine whether the adhesive is suitable.

There should be no dust or oil on the surface of substrates and release paper, also the substrates and release paper should be treated to constant temperature and humidity before application.

Recommended application temperature : 145-165°C

Application methods: slot, spiral spray, fiber spray, Fine line, etc.

Packaging and Storage

Shelf Life: 12 Months in dry and cool environment

Packaging: 20 Kg/carton, about 0.93Kg/cake, wrapped with fusible films

Cleaning:

The residual adhesive can be rubbed off by wooden shovel before it is totally cooled. Cooled glue can be cleaned with specialized detergent. Applicators can be cleaned with mineral oil at 120 °C, then purged with hot melt adhesive.

Warnings:

Don't mix the product with other adhesives.

Keep the adhesive containers covered to avoid dust or contamination.

Use it with adequate ventilation to remove any hot melt fumes or vapors that are generated

Wear safety glasses, safety gloves and safety clothes when using hot melt adhesive to avoid scald.

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